



REV : 02

DATE : 15th Aug 2018

TECHNICAL DATA SHEET



SL-128 CONTACT ADHESIVE

DESCRIPTIONS:

SILOCK SL-128 CONTACT ADHESIVE IS A NEOPRENE ADHESIVE WHICH HAVE MEDIUM VISCOSITY, LONG TACK TIME, EASY TO APPLY, COST SAVING AND STRONG BONDING STRENGTH.

USES:

- ♦ SL-128 IS MOST SUITABLE FOR GENERAL PURPOSE, LIGHT INDUSTRY, FURNITURE, CONSTRUCTION AND DECORATION INDUSTRY.
- ♦ BONDING OF RUBBER, WOOD, PLYWOOD, SPONGE, FORMIC, PVC CARPET, CEMENT, METAL, CLOTH AND PAPER PRODUCT.

METHOD OF USE:

- WIPE OFF MOISTURE, OIL AND ALL OTHER FOREIGN MATTERS ON BONDING SURFACES.
- ♦ APPLY A THIN LAYER OF SL-128 ON THE BONDING SURFACES EVENLY. FOR EFFECTIVE BONDING ON ABSORBENT SURFACES AND POROUS MATERIAL NORMALLY TWO COATS IS REQUIRED.
- ◆ FOR BONDING SURFACES ASSEMBLE UNDER ROOM TEMPERATURE THE RECOMMENDED TIME IS 15 TO 30 MINS.
- FOR BONDING SURFACES WITH HIGHER ABSORBENT RATE THE OPEN TIME SHALL BE SHORTER BUT FOR SMOOTH BONDING SURFACES THE OPEN TIME SHALL BE LONGER.
- AFTER ASSEMBLE APPLY SUITABLE PRESSURE ON THE BONDING SUBSTRATES.
- ♦ BOND STRENGTH CAN BE FULLY OBTAINED AFTER 24 HOURS.
- ♦ APPLICATION SHOULD BE CARRIED OUT IN A WELL VENTILATED AREA.

SPECIFICATIONS:

APPEARANCE BROWN YELLOWISH
PRINCIPAL COMPOSITION CHLOROPRENE RUBBER
VISCOSITY 3,000 – 3500 CPS

SOLID CONTENT 17 – 22% SPECIFIC GRAVITY 0.89 - 0.92

FLASH POINT HIGHLY FLAMMABLE

SHELF LIFE 12 MONTHS

STORAGE:

MATERIAL SHOULD BE KEPT IN A WELL-SEALED CONTAINER AND STORED IN A DRY AND COOL PLACE BETWEEN $+5^{\circ}$ C TO $+30^{\circ}$ C.

CAUTION:

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET OF THIS PRODUCT BEFORE HANDLING OR USING.

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